Dart Aerospace Ltd. Thursday, 2/1/2007 2:50:15 PM User: . **Process Sheet** : TIE ANGLE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 30583 **Estimate Number** : 12692 : HIA **Part Number** : D2342 P.O. Number S.O. No. : 1211 : D2342 REV B **Drawing Number** : 2/1/2007 This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB **Drawing Revision** First Issue : HIA : NIA Material Previous Run : 3/15/2007 Due Date Qty: 4 Um: Written By Checked & Approved By (New Issue 07-02-01 JLM Comment : Est Rev:A **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: 5052-H32 .063 Sheet 1.0 Comment: Qty.: 0.5103 sf(s)/Unit Total: 2.0412 sf(s) 5052-H32 .063 Sheet M 07 02 26 Batch: M19059 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2342 Dwg Rev: B M 07 02 26 Prog Rev: B 2-Deburr if necessary 3.0 07 02 26 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0

NC BRAKE

Comment: SECOND CHECK

BRAKE NC 5.0

Comment: NC BRAKE Bend as per Dwg D2342

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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:	PAR #:	Fault Category:	 NCR: Yes No DQA: 1-P	Date: <u>07/c3/o</u>
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section I	Verification	A	Ammanal				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

Thursday, 2/1/2007 2:50:16 PM Date: ปser: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: TIE ANGLE Job Number: 30583 Part Number: D2342 Job Number: Seq. #: Description: Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion N 67,0329

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W/O:			WORK ORDER CHANGES								
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Annewal	Annroyal			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

DART AEROSPACE LTD

Work Order: 30583

Description: Tie Angle

Inspection Dwg: D2342, Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	.eject	Method of Inspection	Comments
861.00	+0.005-0.001	0.130	1		vern	
0.900	+1-0.010	0.900	1		vern	
0.800	1-0.010	0.800	1		verN	
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Measured by: WM	Audited by:	Prototype Approval:
meadard 1/ /// J//	Data: 22/0/0	Date:
Date: 07 07 26	Date: 07/02/26	

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